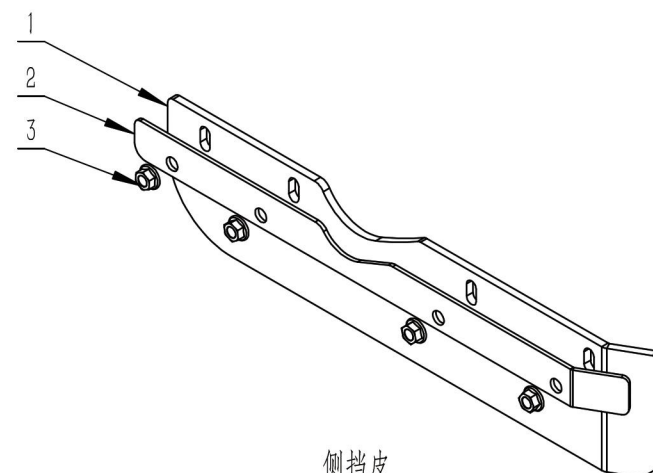


“圖樣代号”

A

B



侧挡皮
(左右对称)

No.	Name	Spec.	Material	QTY.
1	Main brush side fender, diameter 300 main brush	300	silicon rubber	1
2	Side fender pressure strip, diameter 300 main brush	300	Q235B	1
3	M8 hexagonal flange nut	M8	Grade 8	4

C

D

零件代号

借(通)用件登記

插图

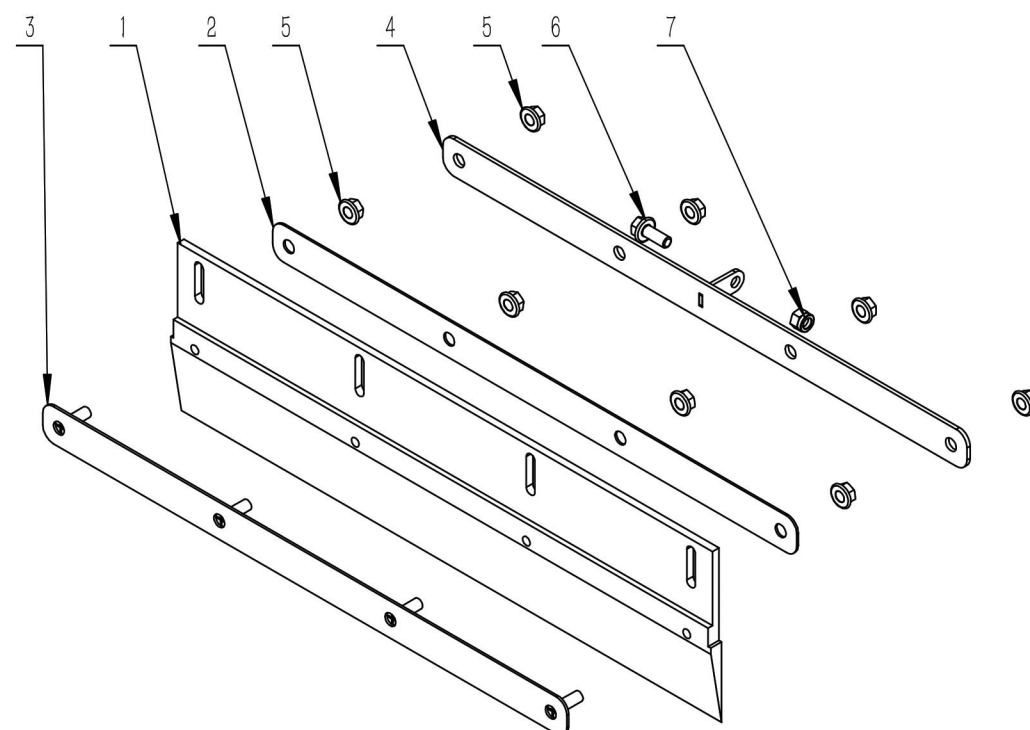
描校

旧底图总号

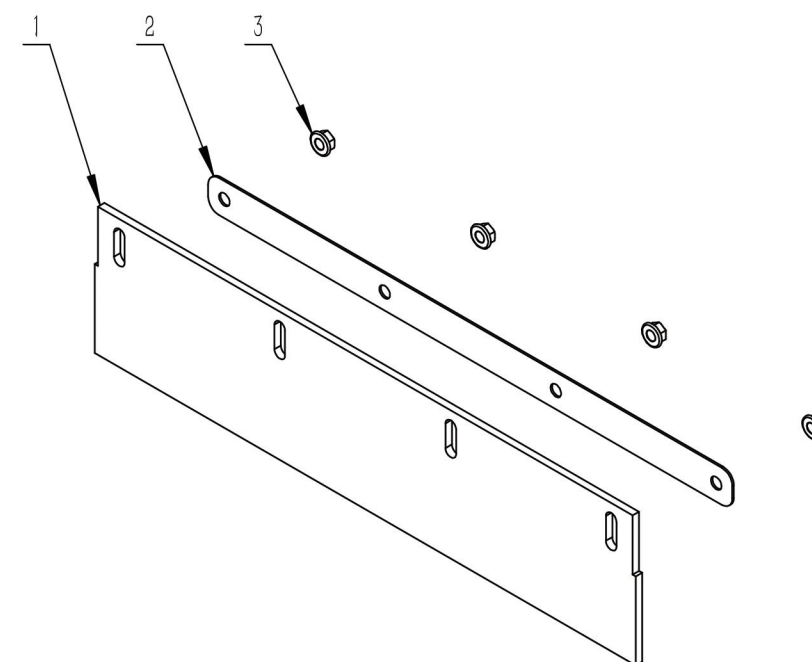
底图总号

签字

日期

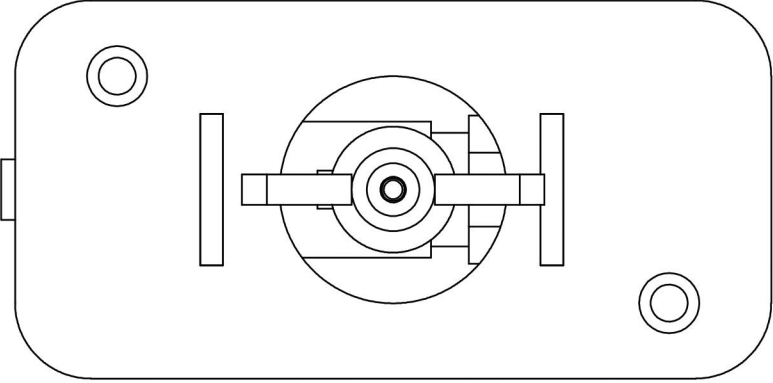
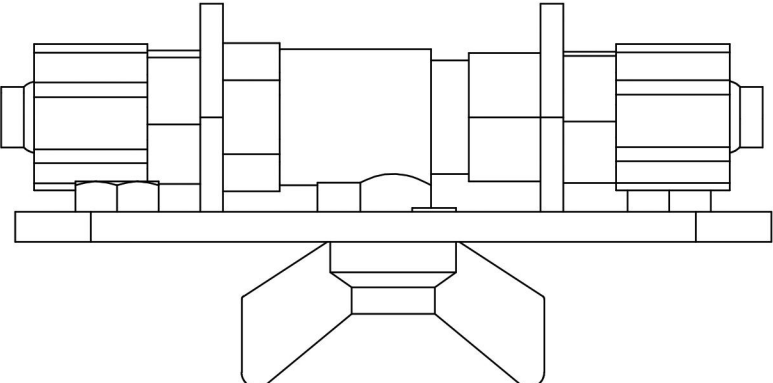
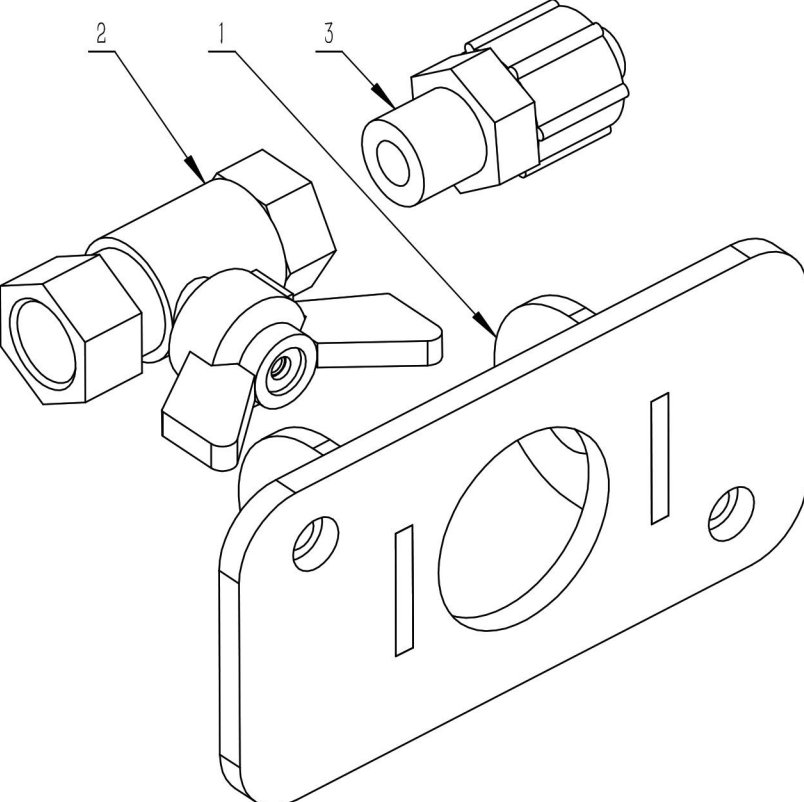


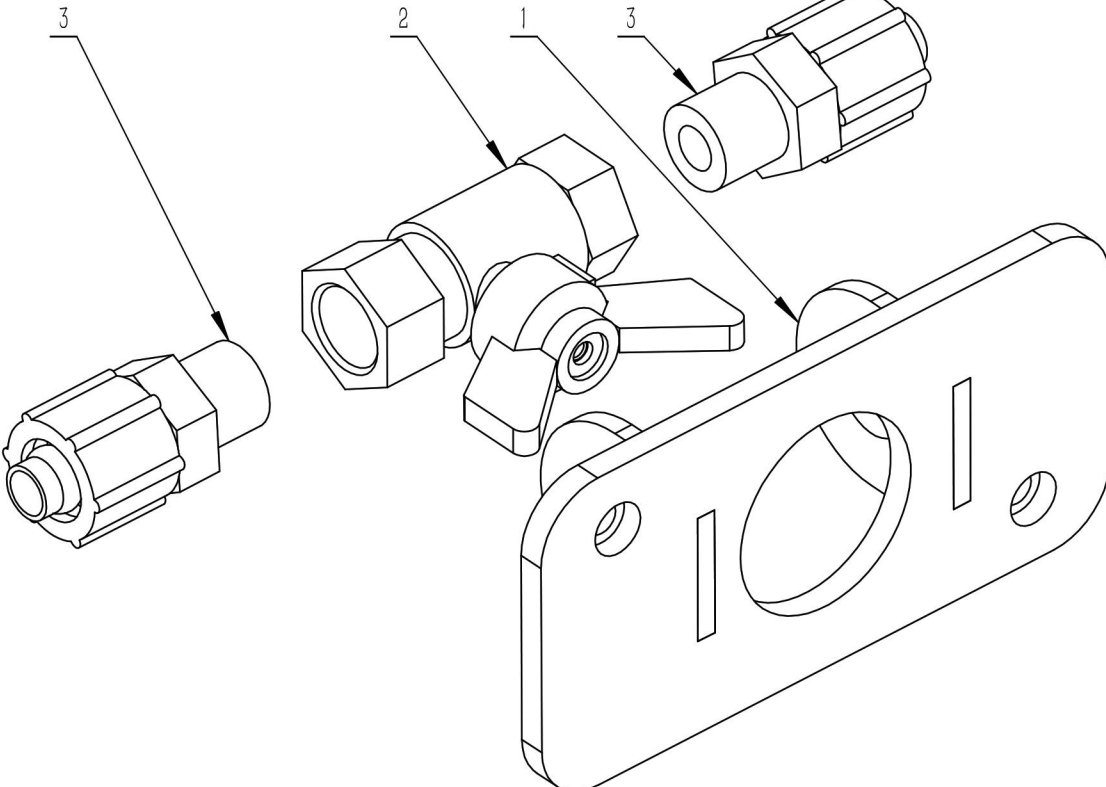
No.	Name	Spec.	Material	QTY.
1	Front fender 500	500	silicon rubber	1
2	Front and rear fender pressure plate 300-500	300*500	Q235B	1
3	Front fender inner clamp 300-500	300*500	Q235B	1
4	Front fender outer clamp 300-500	300*500	Q235B	1
5	M8 hexagonal flange nut	M8	Grade 8	8
6	M8 × 20 hexagonal flange bolt	M8*20	Grade 8.8	1
7	M8 non-metallic embedded hexagonal lock nut	M8	steel	1



No.	Name	Spec.	Material	QTY.
1	Rear fender 300-500 (Tanhu)	silicon rubbe	300*500	1
2	Front and rear fender pressure plate 300-500	Q235B	300*500	1
3	M8 hexagonal flange nut	M8	Grade 8	4

						组合件							
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记		重量	比例	挡皮总成			
设计		2022/7/7	标准化					0.635	1:5				
校核			工 艺			DB—ZYDP03*300				“图样代号”			
主管设计			审核										
			批准			共 1 张 第 1 张		版本	替代				

1	2	3	4	5	6	7	8
“图样代号”							
A							A
B							B
C							C
D							D
零件代号							E
借(通)用件登记							
描图							
描校							
旧底图总号							
底图总号							
签字							F
日期							
1	2	3	4	5	6	7	8



No.	Name	Spec.	Material	QTY.
1	Water valve bracket 2022.1.25	Welding	Q235B	1
2	G 1.4 Ball Valve, Water Stop Valve	G1/4	ZCuSn3Zn8Pb6Ni1	1
3	1/4 inch to 12 pipe joint, plastic	12-2	ABS	2

标记	处数	分区	更改文件号	签名	年月日	阶段标记			重量	比例	水阀组件
设计		2022/7/7	标准化						0.254	1:1	
校核			工艺			SL-SF			“图样代号”		
主管设计			审核			共 1 张 第 1 张			版本	替代	
			批准								

A

B

C

D

零件代号

借(通)用件登記

描图

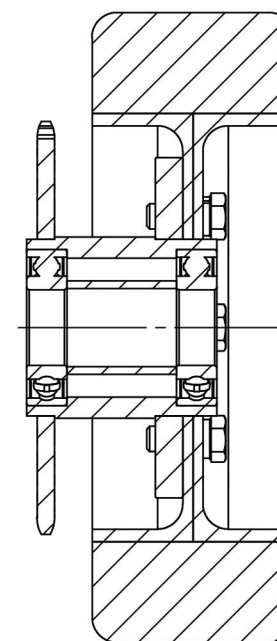
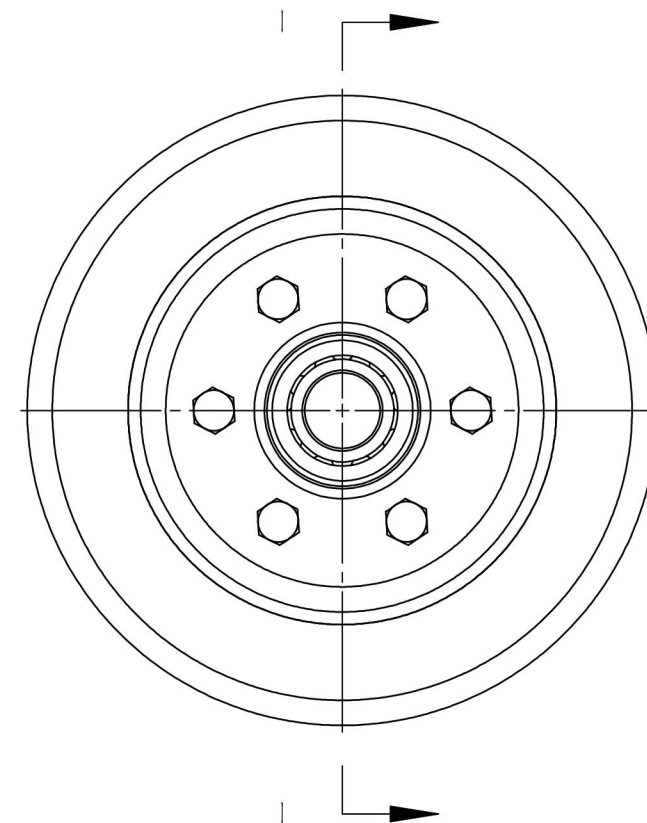
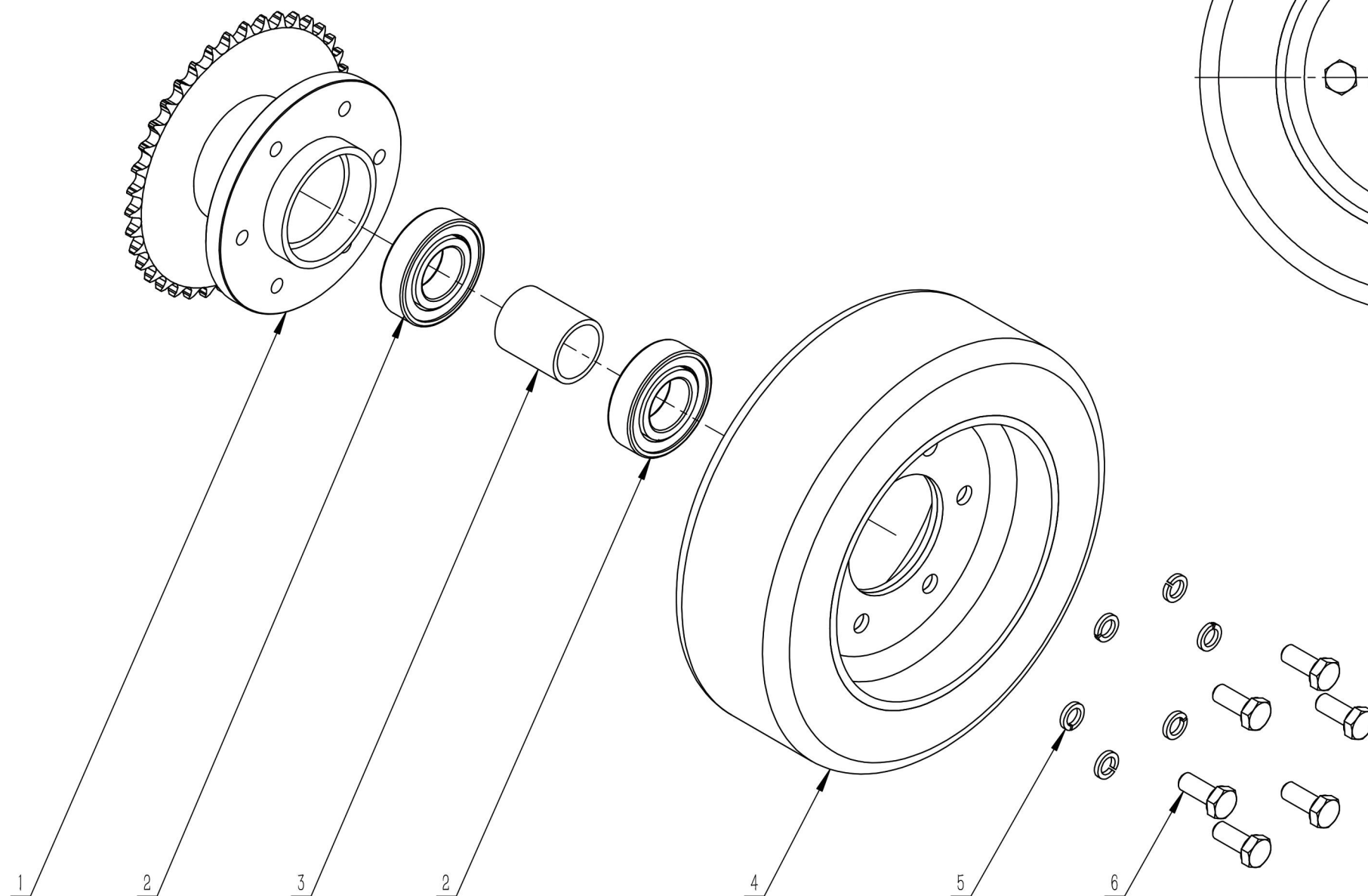
描校

旧底图总号

底图总号

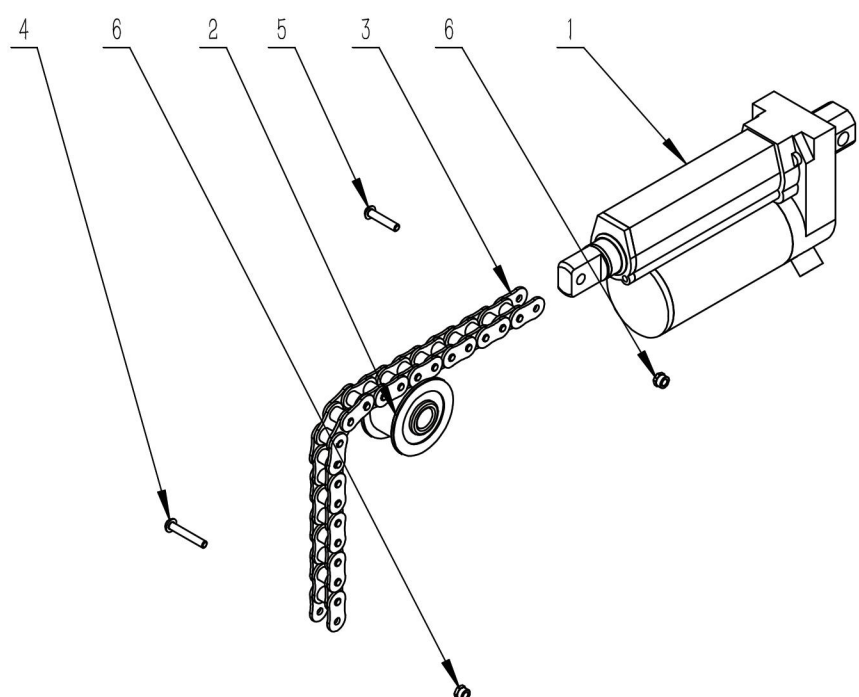
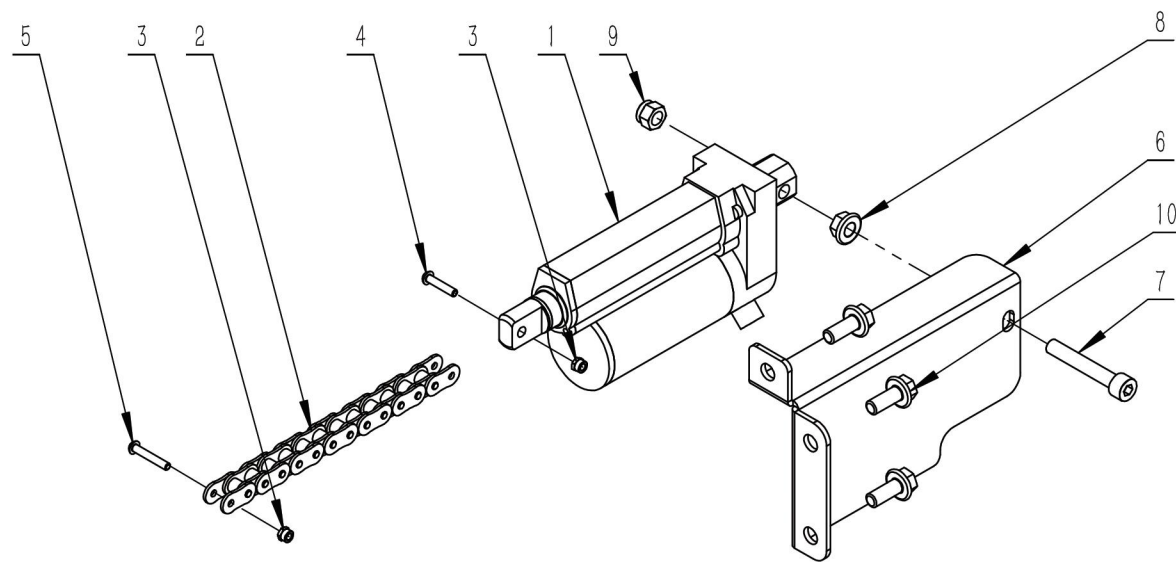
签字

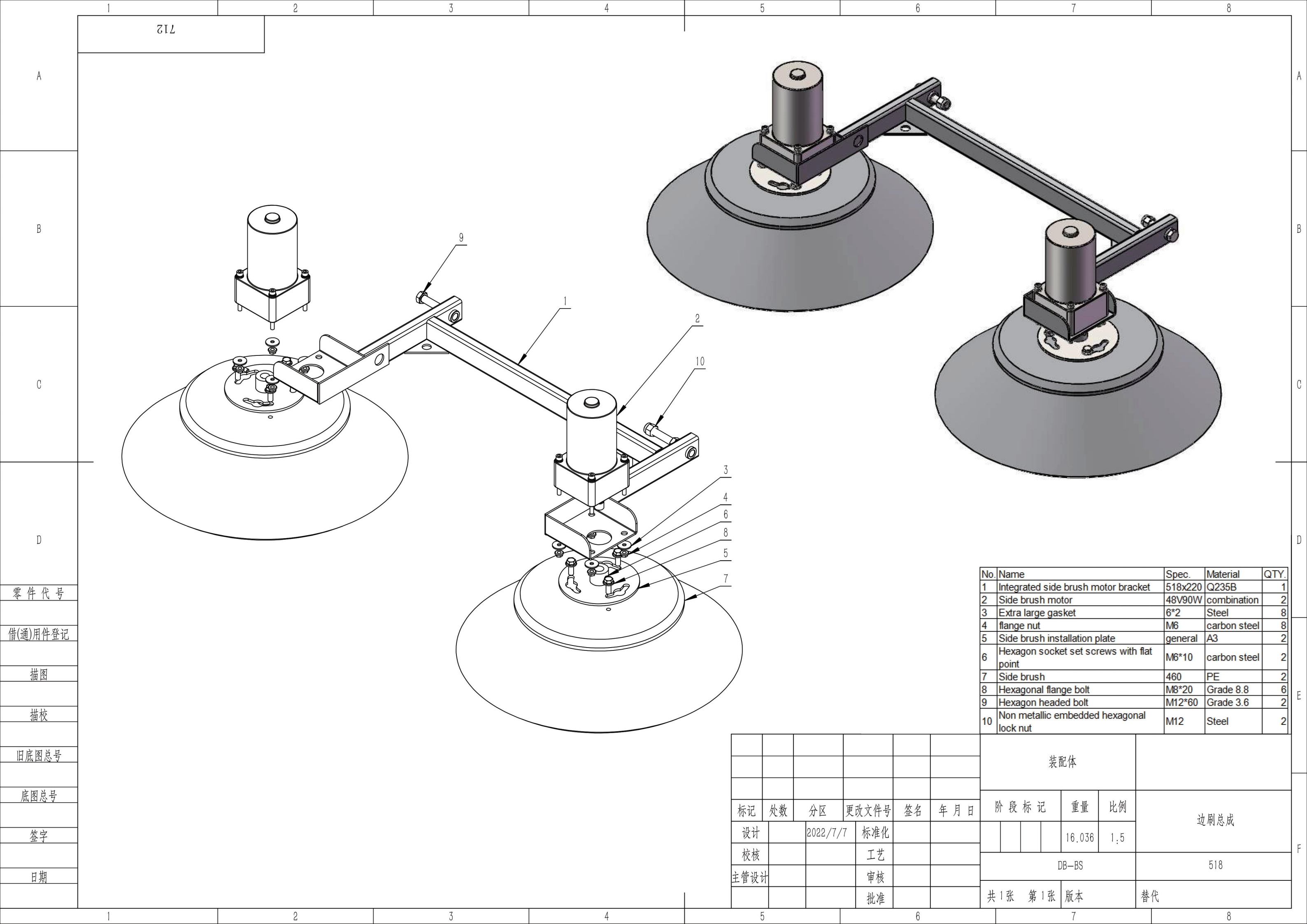
日期



No.	Name	Spec.	Material	QTY.
1	05B<By Processing>	4*39*71.5	A3	1
2	6206-2RZ bearing 30 62 for wheels	6206-2RZ	0Cr13	2
3	Rear wheel mounting plate 1/2 inch 39 tooth spacer	4*39.5	A3	1
4	Diameter 250 wheel pack	250X80	Assembly pack	1
5	GB/T93-1987 standard spring washer 10 × 2.6	10×2.6	Grade 8.8	6
6	GB/T5783-2000 hex head bolt with full thread M10 × 25 blackened	M10×25	Grade 8.8	6

						装配体								
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记		重量	比例	后轮总成				
设计		2022/7/7	标准化						7.615					1:3
校核			工艺			DB—HL								
主管设计			审核											
			批准			共 1 张 第 1 张		版本	替代					

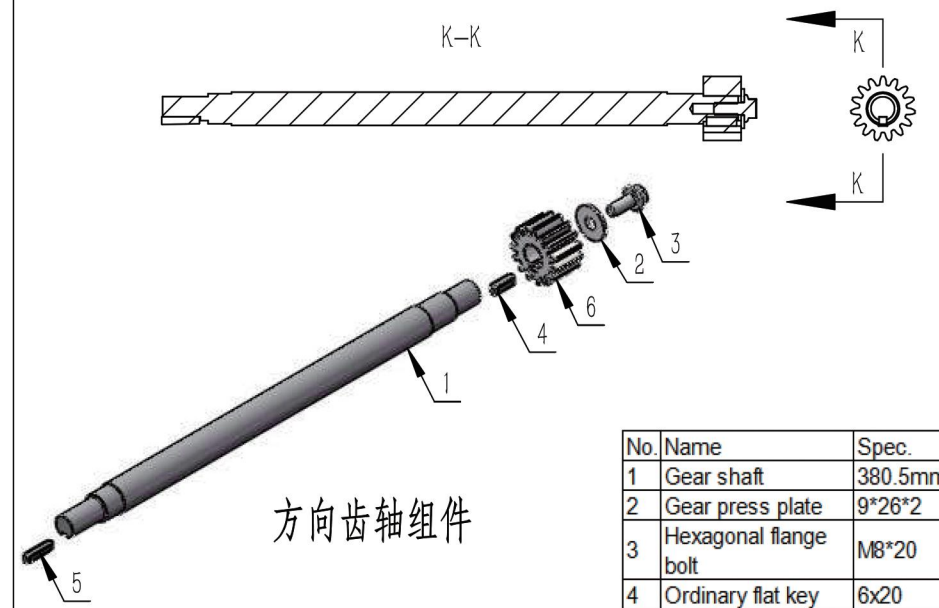
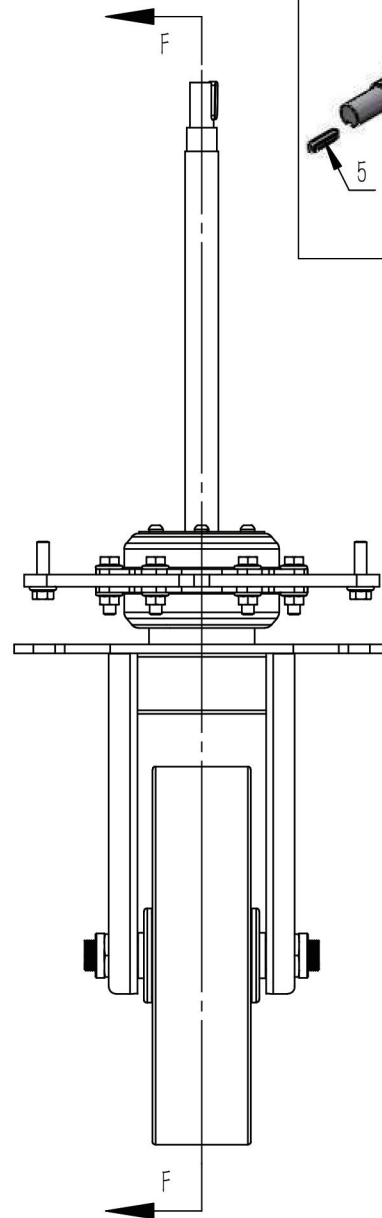
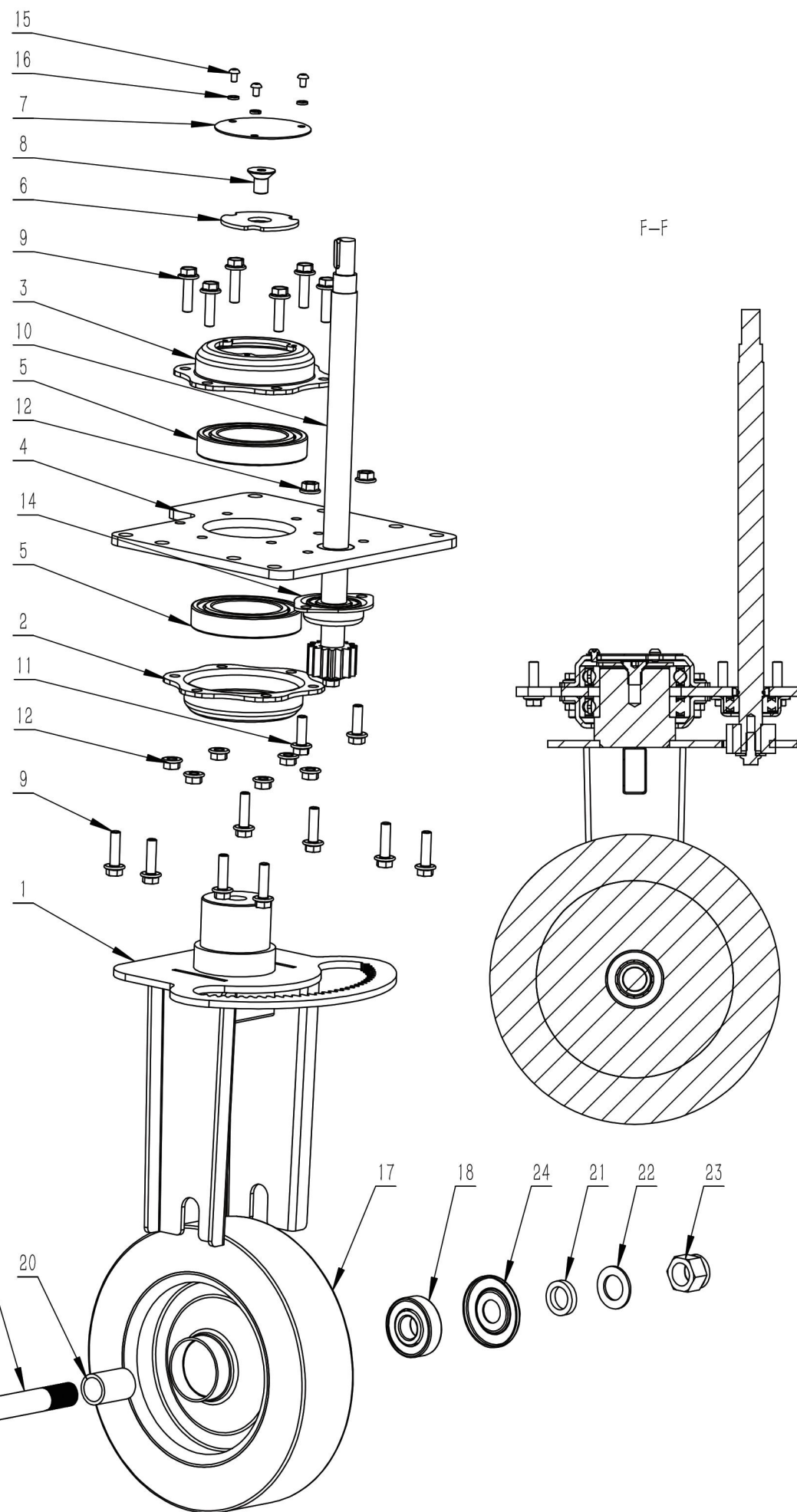
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A																A																																			
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C	边刷推杆提升组件 <table><tr><th>No.</th><th>Name</th><th>Spec.</th><th>Material</th><th>QTY.</th></tr><tr><td>1</td><td>Travel 70 Push Rod, Assembly part</td><td>Travel 70</td><td>According to the manufacturer</td><td>1</td></tr><tr><td>2</td><td>6301-2RS non-standard H-groove bearing</td><td>6301-2RS</td><td>GCr4</td><td>1</td></tr><tr><td>3</td><td>default</td><td>1/2 inch 10.5 groups</td><td>2Cr13</td><td>1</td></tr><tr><td>4</td><td>Internal hexagon flat round head screw black</td><td>M4*25</td><td>Grade 8.8</td><td>1</td></tr><tr><td>5</td><td>Internal hexagon flat round head screw black</td><td>M4*20</td><td>Grade 8.8</td><td>1</td></tr><tr><td>6</td><td>Non metallic embedded hexagonal locking thin nut</td><td>M4</td><td>Grade 04</td><td>2</td></tr></table>															No.	Name	Spec.	Material	QTY.	1	Travel 70 Push Rod, Assembly part	Travel 70	According to the manufacturer	1	2	6301-2RS non-standard H-groove bearing	6301-2RS	GCr4	1	3	default	1/2 inch 10.5 groups	2Cr13	1	4	Internal hexagon flat round head screw black	M4*25	Grade 8.8	1	5	Internal hexagon flat round head screw black	M4*20	Grade 8.8	1	6	Non metallic embedded hexagonal locking thin nut	M4	Grade 04	2	C
No.	Name	Spec.	Material	QTY.																																															
1	Travel 70 Push Rod, Assembly part	Travel 70	According to the manufacturer	1																																															
2	6301-2RS non-standard H-groove bearing	6301-2RS	GCr4	1																																															
3	default	1/2 inch 10.5 groups	2Cr13	1																																															
4	Internal hexagon flat round head screw black	M4*25	Grade 8.8	1																																															
5	Internal hexagon flat round head screw black	M4*20	Grade 8.8	1																																															
6	Non metallic embedded hexagonal locking thin nut	M4	Grade 04	2																																															
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标记		处数	分区	更改文件号	签名	年月日	组合			推杆提升组件																																									
设计		2022/7/7	标准化			阶段标记	重量	比例																																											
校核			工艺					0.654	1:4																																										
主管设计			审核				DB-BSTS			“图样代号”																																									
			批准				共 1 张 第 1 张 版本			替代																																									



ZIL

No.	Name	Spec.	Material	QTY.
1	Integrated side brush motor bracket	518x220	Q235B	1
2	Side brush motor	48V90W	combination	2
3	Extra large gasket	6*2	Steel	8
4	flange nut	M6	carbon steel	8
5	Side brush installation plate	general	A3	2
6	Hexagon socket set screws with flat point	M6*10	carbon steel	2
7	Side brush	460	PE	2
8	Hexagonal flange bolt	M8*20	Grade 8.8	6
9	Hexagon headed bolt	M12*60	Grade 3.6	2
10	Non metallic embedded hexagonal lock nut	M12	Steel	2

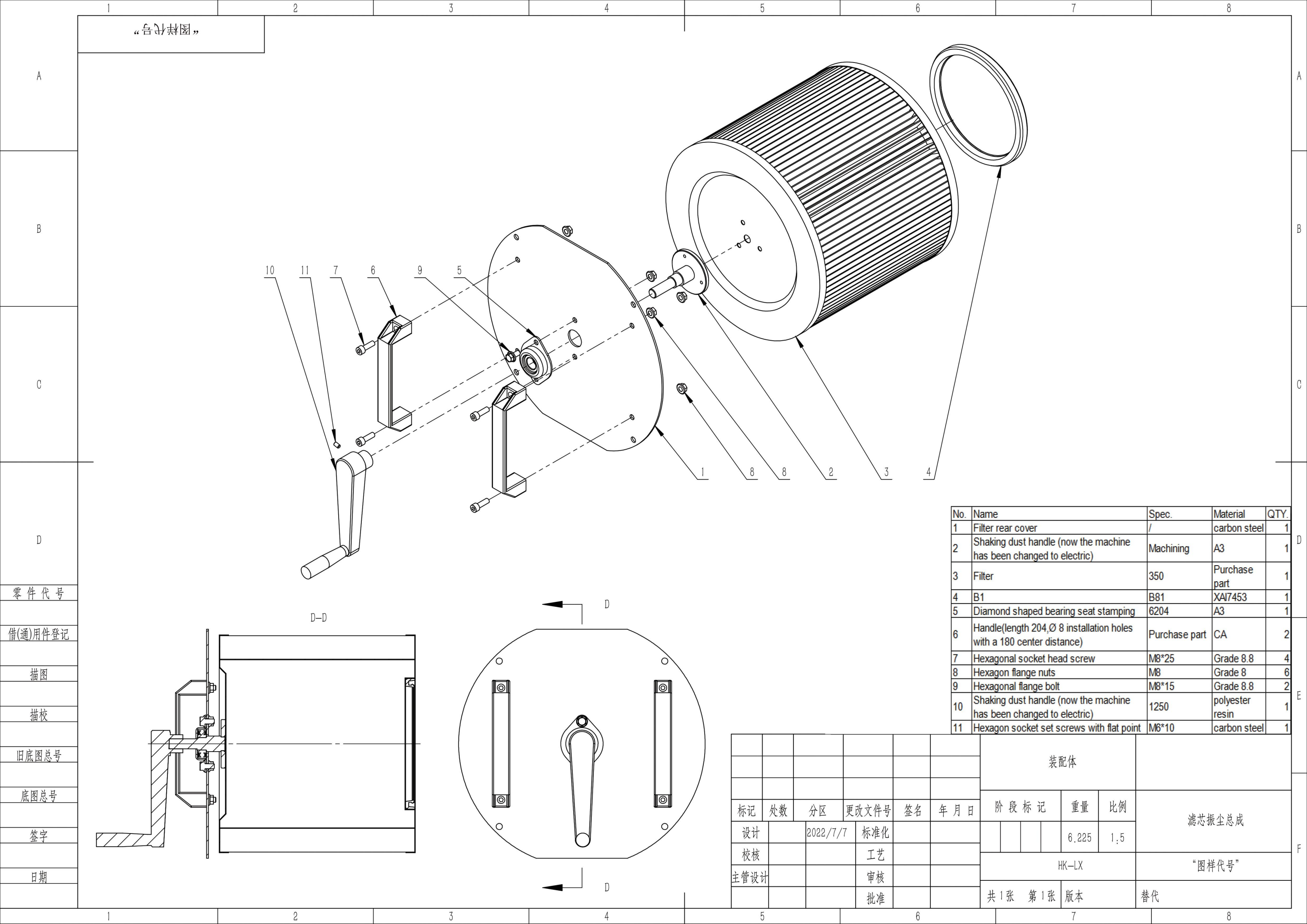
						装配体						
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记			重量	比例	边刷总成	
设计		2022/7/7	标准化						16.036	1:5		
校核			工艺			DB-BS						518
主管设计			审核									
			批准			共 1 张 第 1 张			版本			替代



No.	Name	Spec.	Material	QTY.
1	Gear shaft	380.5mm	A3	1
2	Gear press plate	9*26*2	Q235B	1
3	Hexagonal flange bolt	M8*20	Grade 8.8	1
4	Ordinary flat key	6x20	45	1
5	Ordinary wedge key	5*25	45	1
6	Steering gear	Machining	A3	1

No.	Name	Spec.	Material	QTY.
1	H3 front wheel bracket	Welding part	Q235B	1
2	Front wheel bracket lower bearing seat 2022.4.30	6012	Q235B	1
3	Front wheel bracket upper bearing seat 2022.4.30	6012	Q235B	1
4	1250 T30 S1 front wheel bearing installation base plate	8	Q235B	1
5	Deep groove ball bearing	6012-2RZ	carbon steel	2
6	Bearing cover 2022.4.30	6012	Q235B	1
7	Front wheel main bearing dust cover thin plate 2022.4.30	6012	Q235B	1
8	Hexagon socket countersunk head screws	M12*20	carbon steel	1
9	Hexagonal flange bolt	M8*30	Grade 8.8	14
10	Directional gear assembly part	Assembly part	Assembly part	1
11	Hexagonal flange bolt	M8*25	Grade 8.8	2
12	Hexagonal flange nuts	M8	Grade 8	8
13	Exposed skeleton type (W type) 22 × 32x7	22X35	silicon rubber	1
14	Diamond shaped bearing seat stamping	6204	A3	1
15	Hexagonal socket head screw	M5*8	Steel	3
16	Standard spring washer	6*1.6	65Mn	3
17	Wheel	250*80	combination	1
18	GB/T276-94Deep groove ball bearing	6304-2RZ	GCr4	2
19	Front axle (H3 length 155)	177	A3	1
20	Front axle spacer (H3)	21*27*24	Q235B	1
21	Front axle spacer (H3)	21*27*24	Q235B	2
22	GB/T95-2002 Flat washer Grade C 20 × 37 × 2	20X2	stainless steel	2
23	GB/T889.1-20001 Non metallic Insert Hexagonal Lock Nut	M20	stainless steel	2
24	Dust cover (stamped 60)	Used for main brush synchronizati on chip	Q235B	2

						装 配 体									
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记			重量	比例	前轮总成装配图				
设计		2022/7/7	标准化						16.575	1:5					
校核			工艺												
主管设计			审核												
			批准			共 1 张 第 1 张			版本		替代				



No.	Name	Spec.	Material	QTY.
1	Filter rear cover	/	carbon steel	1
2	Shaking dust handle (now the machine has been changed to electric)	Machining	A3	1
3	Filter	350	Purchase part	1
4	B1	B81	XAI7453	1
5	Diamond shaped bearing seat stamping	6204	A3	1
6	Handle(length 204,Ø 8 installation holes with a 180 center distance)	Purchase part	CA	2
7	Hexagonal socket head screw	M8*25	Grade 8.8	4
8	Hexagon flange nuts	M8	Grade 8	6
9	Hexagonal flange bolt	M8*15	Grade 8.8	2
10	Shaking dust handle (now the machine has been changed to electric)	1250	polyester resin	1
11	Hexagon socket set screws with flat point	M6*10	carbon steel	1

						装 配 体				滤芯振尘总成					
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记		重量	比例			“图样代号”			
设计		2022/7/7	标准化					6.225	1.5						
校核			工艺			HK—LX									
主管设计			审核			共 1 张 第 1 张 版本									
			批准							替代					

“图样代号”

D-D

D

D

零件代号

借(通)用件登记

描图

描校

旧底图总号

底图总号

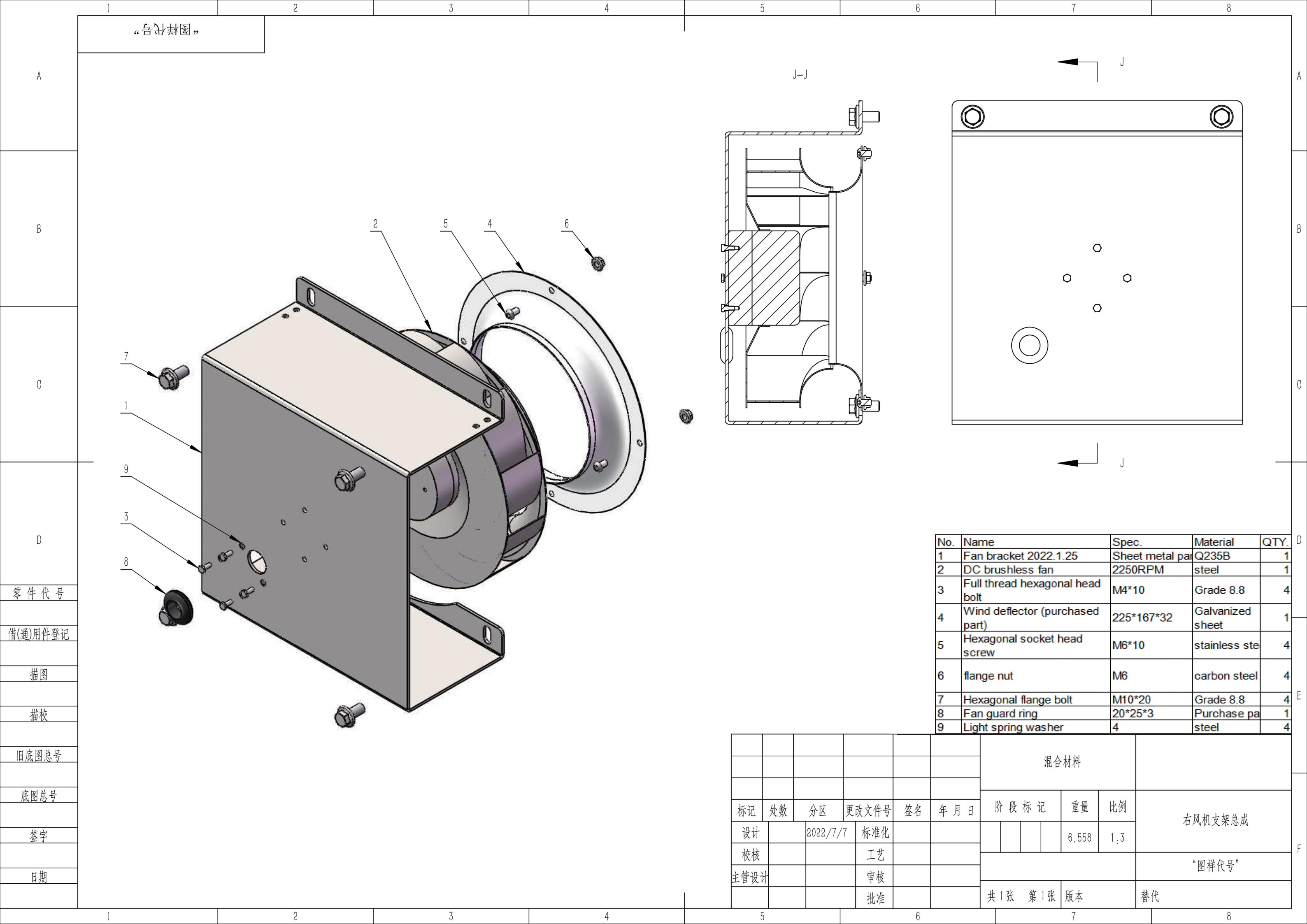
签字

日期

滤芯振尘总成

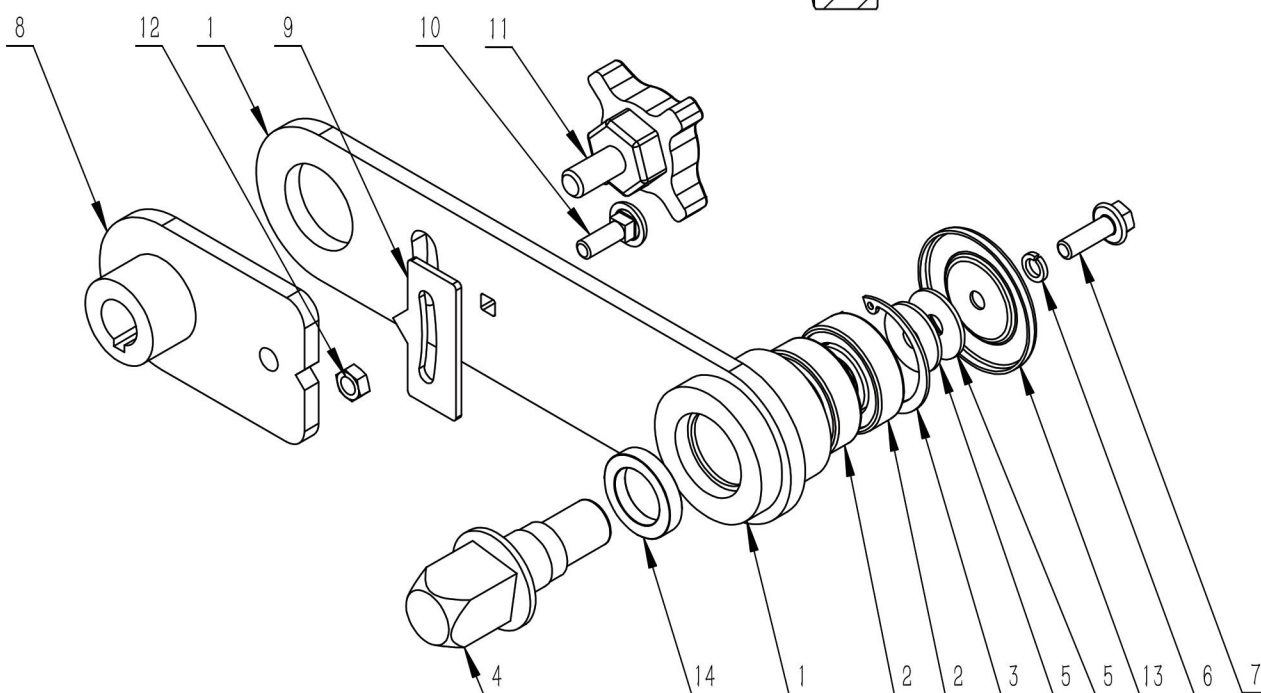
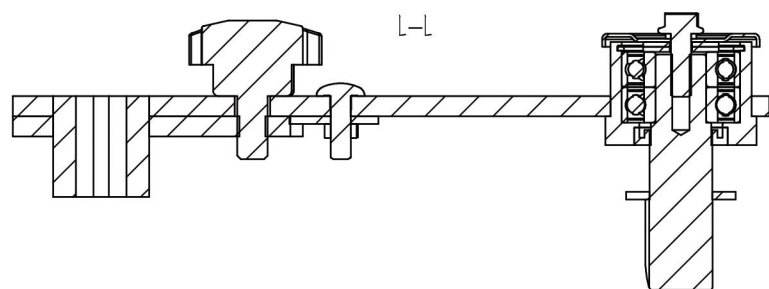
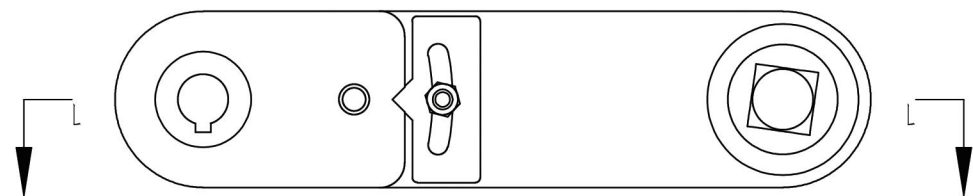
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替代



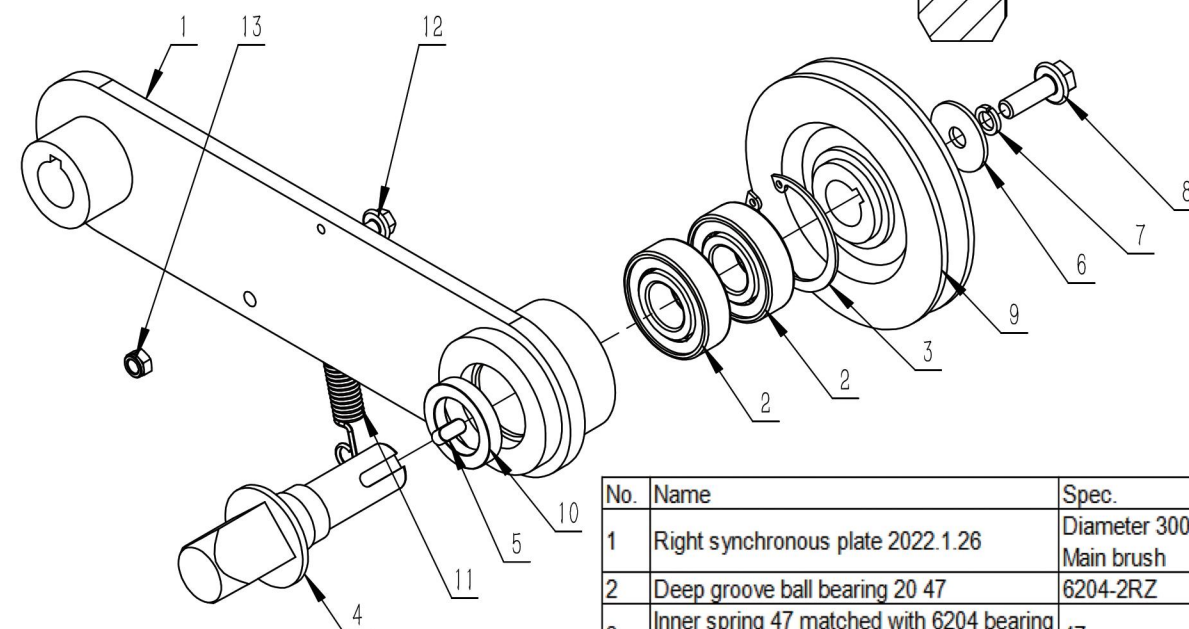
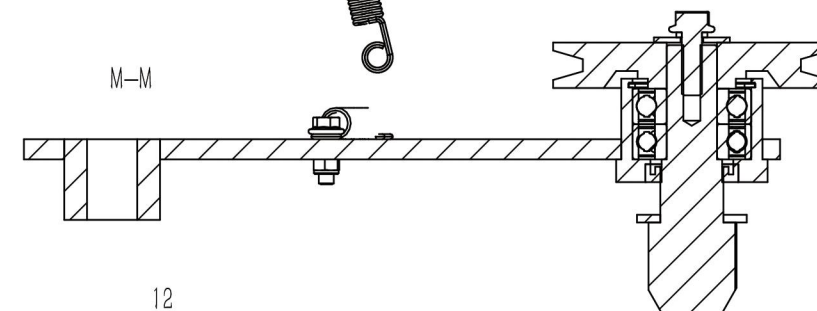
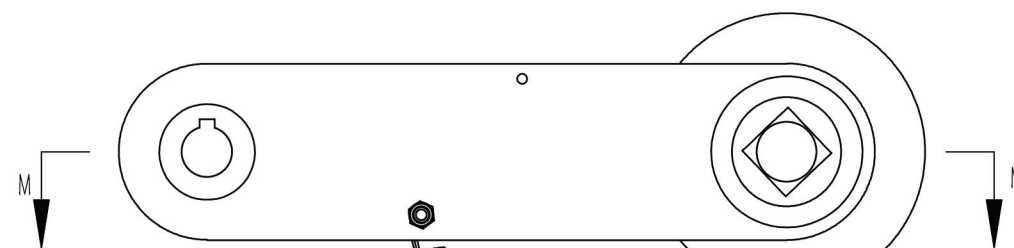
No.	Name	Spec.	Material	QTY.
1	Fan bracket 2022.1.25	Sheet metal part	Q235B	1
2	DC brushless fan	2250RPM	steel	1
3	Full thread hexagonal head bolt	M4*10	Grade 8.8	4
4	Wind deflector (purchased part)	225*167*32	Galvanized sheet	1
5	Hexagonal socket head screw	M6*10	stainless steel	4
6	flange nut	M6	carbon steel	4
7	Hexagonal flange bolt	M10*20	Grade 8.8	4
8	Fan guard ring	20*25*3	Purchase part	1
9	Light spring washer	4	steel	4

						混合材料					右风机支架总成	
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记			重量	比例		
设计		2022/7/7	标准化						6.558	1:3	“图样代号”	
校核			工艺									
主管设计			审核									
			批准			共 1 张 第 1 张			版本	替代		



Left sync plate assembly

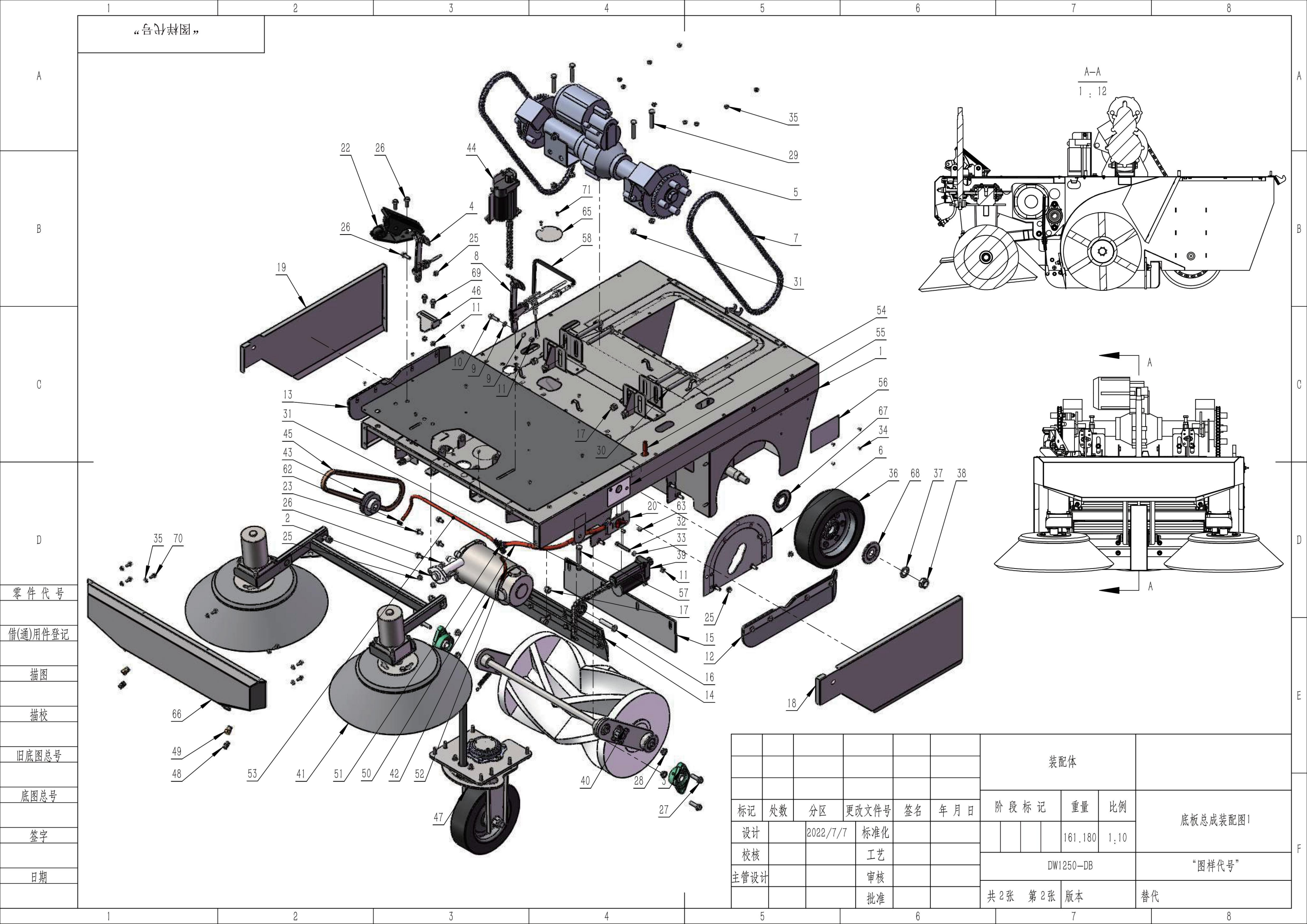
No.	Name	Spec.	Material	QTY
1	Left synchronous plate 2022.1.26	Diameter 300 Main brush	Q235B	1
2	Deep groove ball bearing 20 47	6204-2RZ	GCr4	2
3	Inner spring 47 matched with 6204 bearing seat	47	65Mn	1
4	Main brush driven shaft 2022.5	Machining	A3	1
5	Large gasket	8*2	steel	2
6	Standard spring washer	8*2.1	65Mn	1
7	Hexagonal flange bolt	M8*25	Grade 8.8	1
8	Left small synchronous plate	general	Q235B	1
9	Left synchronous plate stop plate	3	Q235B	1
10	Strong oval head square neck bolt	M8*25	Grade 3.6	1
11	Synchronous plate fixing hand screw bolt (M12)	M12*25	PE	1
12	Hex nut	M8*25	Grade 4	1
13	Dust cover (stamped 60)	Used for main brush synchronization	Q235B	1
14	Oil seal	25*37*7	silicon rubber	1



Right sync plate assembly

No.	Name	Spec.	Material	QTY.
1	Right synchronous plate 2022.1.26	Diameter 300 Main brush	combination	1
2	Deep groove ball bearing 20 47	6204-2RZ	GCr4	2
3	Inner spring 47 matched with 6204 bearing seat	47	65Mn	1
4	Main brush driven shaft 2022.5	25*25*103.8	A3	1
5	Ordinary wedge key	6*14	45	1
6	Large gasket	8*2	steel	1
7	Standard spring washer	8*2.1	65Mn	1
8	Hexagonal flange bolt	M8*25	Grade 8.8	1
9	Belt pulley 300 main brush	150*15.8	HT300	1
10	Oil seal	25*37*7	silicon rubber	1
11	Large spring	2*85	A3	1
12	Hexagonal flange bolt	M6*20	Grade 8.8	1
13	Non metallic embedded hexagonal lock nut	M6	Grade 9	1

						组合			
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记		重量	比例
设计		2022/7/7	标准化					3.041	1:3
校核			工艺			DB-ZS-YTBP			同步片总成
主管设计			审核						φ 300主刷通用
			批准			共 1 张 第 1 张		版本	替代



“图样代号”

A-A
1 : 12

零件代号

借(通)用件登记

描图

描校

旧底图总号

底图总号

签字

日期

						装配体				
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记		重量	比例	底板总成装配图1
设计		2022/7/7	标准化					161.180	1:10	
校核			工艺			DW1250—DB			“图样代号”	
主管设计			审核			共 2 张 第 2 张 版本				
			批准						替代	

B

C

D

零件代号

借(通)用件登记

描图

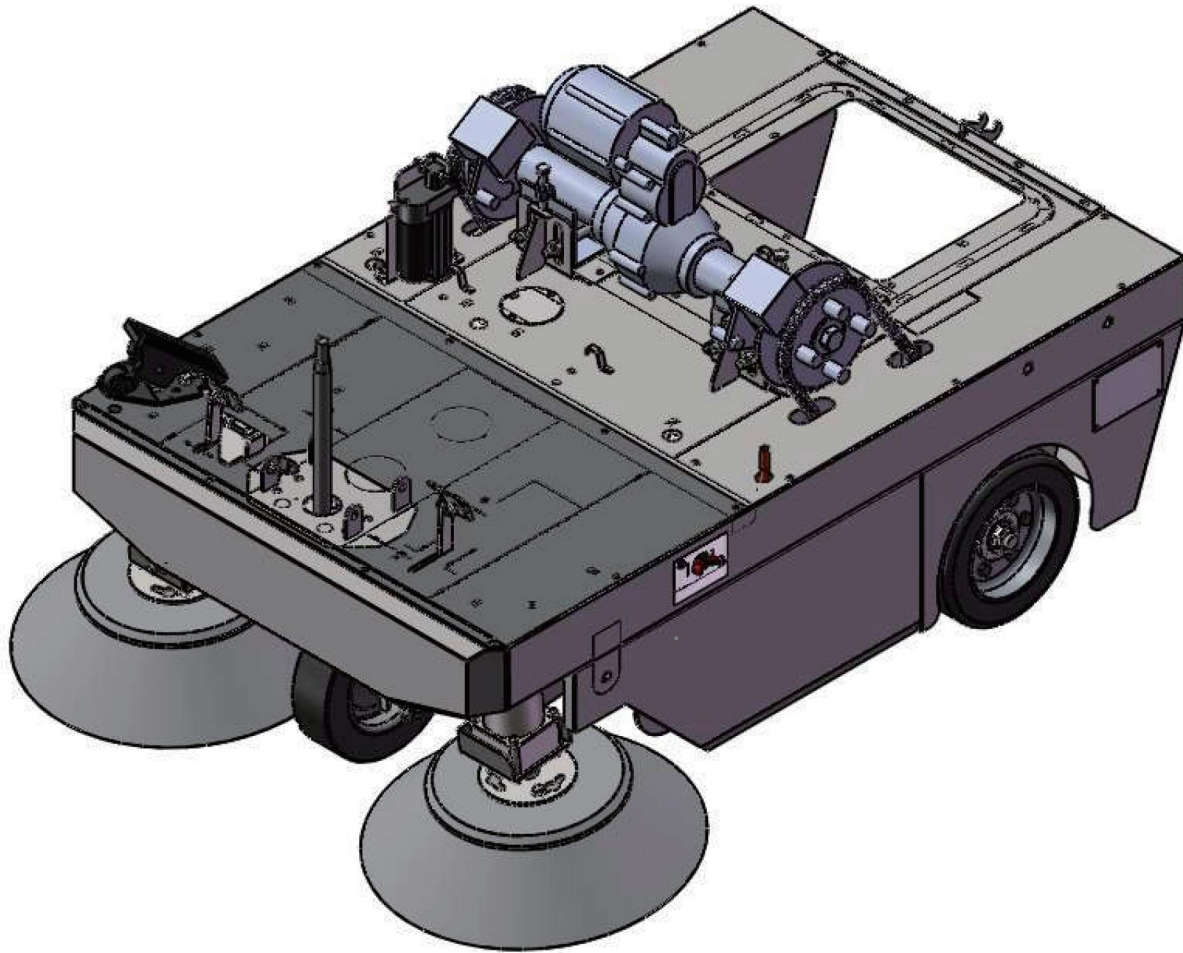
描校

旧底图总号

底图总号

签字

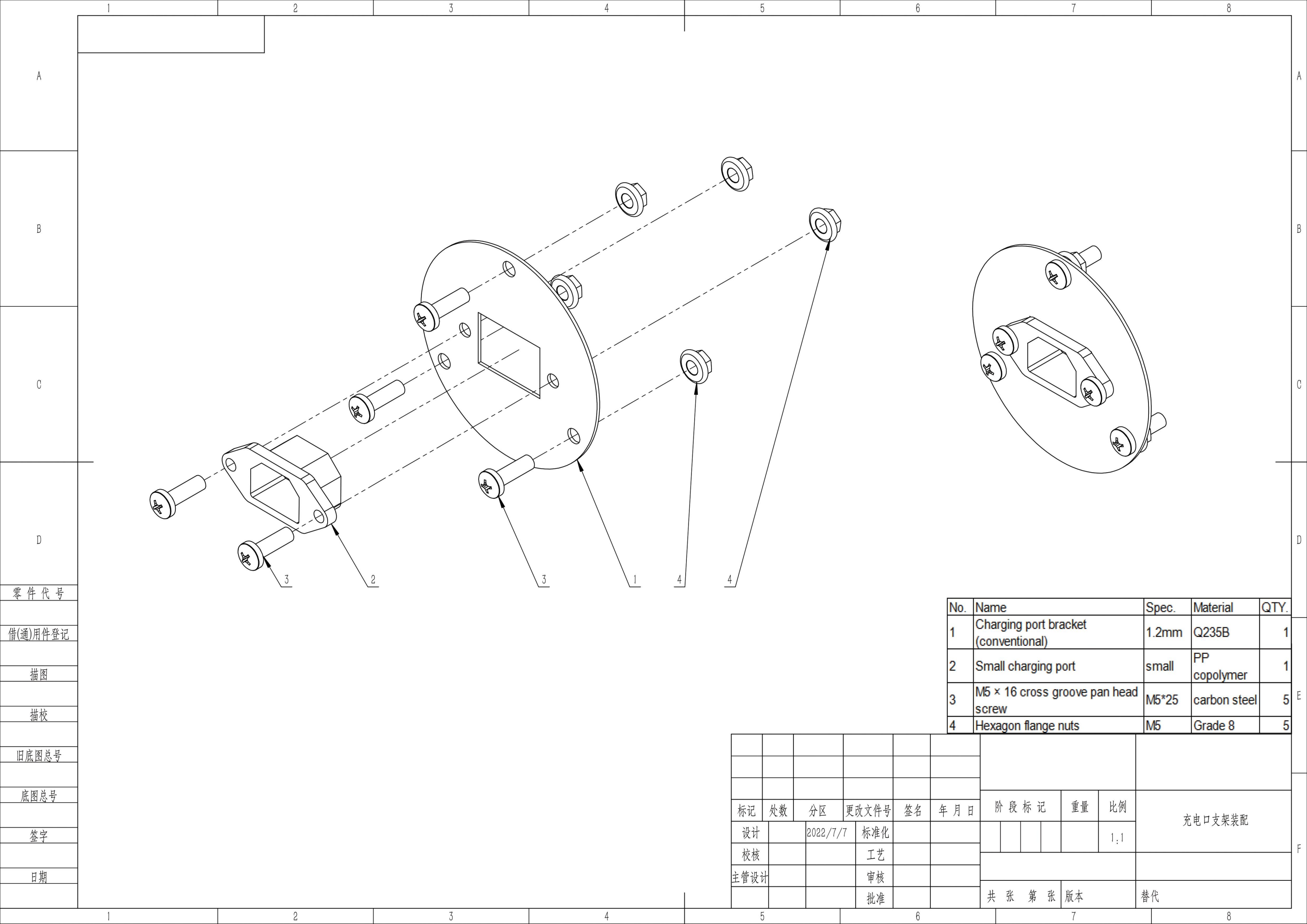
日期



No.	Name	Spec.	Material	QTY.
46	Parking pad	General	Q235B	1
47	Front wheel assembly	Assembly part	Assembly part	1
48	nozzle head	1/4inch external thread, 05/110 °	AISI 304	2
49	1/4inch internal wire to diameter 8 quick connector	1/4inch internal wire to diameter 8 air tube	AISI 304	2
50	12 air tube (H3 water valve to three-way)	165mm length	PU	1
51	Air tube three-way quick connector (ø 12 2- ø 8)	12* (2*8)	Purchase part	1
52	12 air tube(H3 three-way to left nozzle)	165mm length	PU	1
53	12 air tube(H3 three-way to right nozzle)	165mm length	PU	1
54	12 air tube(H3 pump to drain valve)	165mm length	PU	1
55	Water stop valve sticker	tanhu	PC	1
56	nameplate	tanhu	1060 alloy	1
57	Full thread hexagonal head bolt	M10*60	Grade 12.9	1
58	Fender blocking cable	Purchase part	Purchase part	1
59	Power off switch	column type	mixture	1
60	Hexagonal flange bolt	M6*16	Grade 8.8	1
61	Non metallic embedded hexagonal lock nut	M6	Grade 9	2
62	Ordinary flat key	6*20	45	1
63	Hexagonal socket head screw	M6*10	stainless ste	2
64	Hexagonal flange bolt	M6*25	Grade 8.8	1
65	Perforated cover plate for brake oil pipe	1.2MM	Q235B	1
66	H3 base plate front face	H3	Q235B	1
67	Dust cover (stamped 74)	Used for main brush synchronization chip	Q235B	2
68	Dust cover (stamped 74)	Used for main brush synchronization chip	Q235B	2
69	Hexagonal flange bolt	M8*20	Grade 8.8	2
70	Hexagonal flange bolt	M6*15	Grade 8.8	7
71	Cross recessed pan head screws	M4*10	steel	2

No.	Name	Spec.	Material	QTY.
1	Bottom plate welding part	H3	Q235B	1
2	Large brake pump	DAYANG	Purchase part	1
3	Equipped with diamond shaped seat bearings	UCFLU204	GCr4	2
4	Brake pedal part Tanhu	Assembly part	combination	1
5	Rear axle	1250	Purchase part	1
6	Main brush left baffle	300 main brush	Q235B	1
7	Default	12.7 spacing, 58pc	40Cr	2
8	Lift the foot pedal assembly of fender Tanhu	Assembly part	combination	1
9	flat washer	8*1.6	steel	2
10	Hexagonal flange bolt	M8*30	Grade 8.8	1
11	Non metallic embedded hexagonal lock nut	M8	steel	4
12	Left side fender assembly	300 main brush	combination	1
13	Right side fender assembly	300 main brush	combination	1
14	Main brush front fender assembly	300*500	combination	1
15	Main brush rear fender assembly	/	/	1
16	Hexagon headed bolt	M12*60	Grade 3.6	1
17	Non metallic embedded hexagonal lock nut	M12	steel	5
18	Side brush baffle	/	/	1
19	Side brush baffle	Welding part	Q235B	1
20	Water valve component 2022.1.25	Assembly part	Assembly	1
21	Tread pattern board	0.5	steel	1
22	Accelerator pedal (small) 2020.8.24	small (893800)	mixture	1
23	Hexagonal flange bolt	M8*15	Grade 8.8	4
24	Full thread hexagonal head bolt (with gasket)	M10*60	Grade 12.9	1
25	Hexagon flange nuts	M8	Grade 8	6
26	Hexagonal flange bolt	M8*25	Grade 8.8	5
27	Hexagonal flange bolt	M10*35	Grade 8.8	4
28	Hexagon flange nuts	M10	Grade 8	4
29	Full thread hexagonal head bolt	M10*60	Grade 8.8	4
30	Hexagonal flange bolt	M12*100	Grade 8.8	4
31	hex nut	M10	Grade 4	6
32	Blackened hexagon socket head screw	M8*50	Grade 8.8	1
33	hex nut	M8	Grade 4	1
34	Mushroom head break mandrel blind rivets	4*8	L3	16
35	flange nut	M6	carbon steel	19
36	rear wheel assembly	Assembly part	Assembly part	2
37	flat washer	20*2	steel	2
38	Non metallic embedded hexagonal lock nut	M20	Grade 9	2
39	Side brush to enhance components	Assembly part	combination	1
40	500 Main brush assembly	Assembly part	Assembly part	1
41	H3 side brush assembly	812mm	Assembly part	1
42	Main brush motor	48V.	Q235A	1
43	Main brush shaft pulley 2022.5.23	Machining	HT300	1
44	300 Main brush lifting component (H1)	/	/	1
45	300 main brush triangle belt A900Li	900	Fabric reinforced rubber hose	1

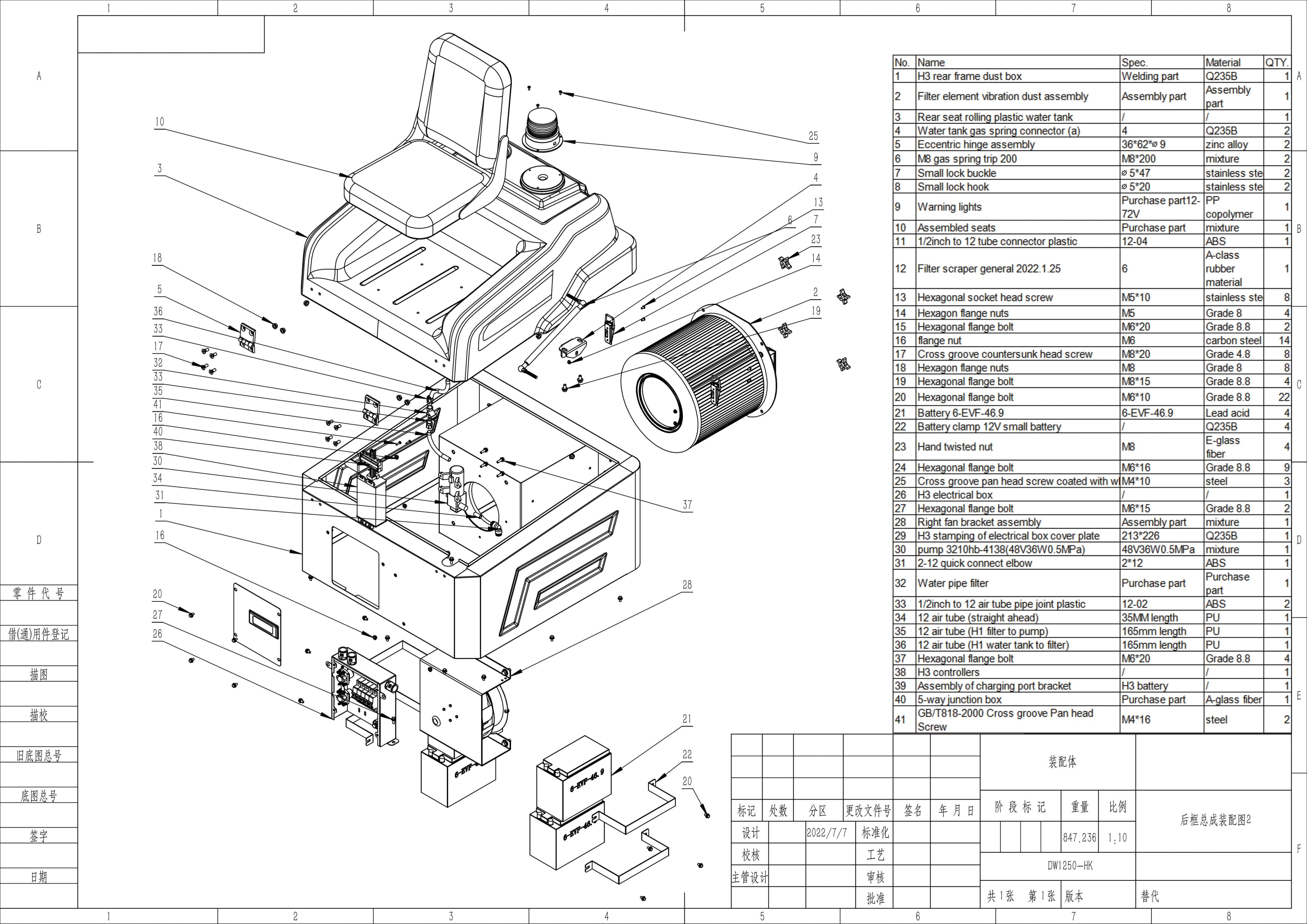
						装配体					
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记		重量	比例	底板总成装配图2	
设计		2022/7/7	标准化								
校核			工艺					161.180	1:10		
主管设计			审核			DW1250—DB					
			批准			共 2 张 第 2 张		版本	替代		



零件代号
借(通)用件登记
描图
描校
旧底图总号
底图总号
签字
日期

No.	Name	Spec.	Material	QTY.
1	Charging port bracket (conventional)	1.2mm	Q235B	1
2	Small charging port	small	PP copolymer	1
3	M5 × 16 cross groove pan head screw	M5*25	carbon steel	5
4	Hexagon flange nuts	M5	Grade 8	5

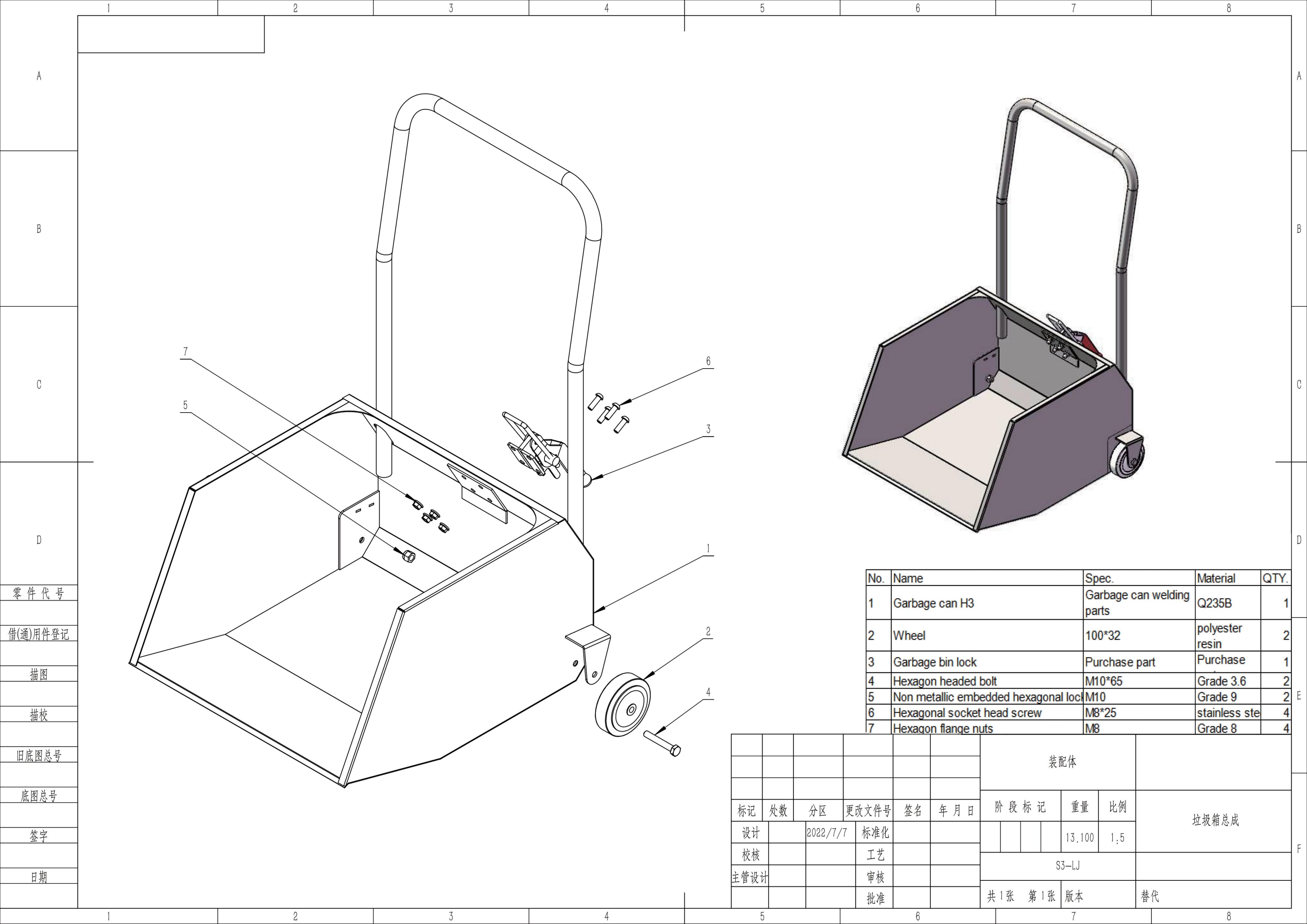
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记			重量	比例	充电口支架装配	
设计		2022/7/7	标准化							1:1		
校核			工艺									
主管设计			审核									
			批准			共 张 第 张			版本			替代



No.	Name	Spec.	Material	QTY.
1	H3 rear frame dust box	Welding part	Q235B	1
2	Filter element vibration dust assembly	Assembly part	Assembly part	1
3	Rear seat rolling plastic water tank	/	/	1
4	Water tank gas spring connector (a)	4	Q235B	2
5	Eccentric hinge assembly	36*62*ø 9	zinc alloy	2
6	M8 gas spring trip 200	M8*200	mixture	2
7	Small lock buckle	ø 5*47	stainless ste	2
8	Small lock hook	ø 5*20	stainless ste	2
9	Warning lights	Purchase part12-72V	PP copolymer	1
10	Assembled seats	Purchase part	mixture	1
11	1/2inch to 12 tube connector plastic	12-04	ABS	1
12	Filter scraper general 2022.1.25	6	A-class rubber material	1
13	Hexagonal socket head screw	M5*10	stainless ste	8
14	Hexagon flange nuts	M5	Grade 8	4
15	Hexagonal flange bolt	M6*20	Grade 8.8	2
16	flange nut	M6	carbon steel	14
17	Cross groove countersunk head screw	M8*20	Grade 4.8	8
18	Hexagon flange nuts	M8	Grade 8	8
19	Hexagonal flange bolt	M8*15	Grade 8.8	4
20	Hexagonal flange bolt	M6*10	Grade 8.8	22
21	Battery 6-EVF-46.9	6-EVF-46.9	Lead acid	4
22	Battery clamp 12V small battery	/	Q235B	4
23	Hand twisted nut	M8	E-glass fiber	4
24	Hexagonal flange bolt	M6*16	Grade 8.8	9
25	Cross groove pan head screw coated with w	M4*10	steel	3
26	H3 electrical box	/	/	1
27	Hexagonal flange bolt	M6*15	Grade 8.8	2
28	Right fan bracket assembly	Assembly part	mixture	1
29	H3 stamping of electrical box cover plate	213*226	Q235B	1
30	pump 3210hb-4138(48V36W0.5MPa)	48V36W0.5MPa	mixture	1
31	2-12 quick connect elbow	2*12	ABS	1
32	Water pipe filter	Purchase part	Purchase part	1
33	1/2inch to 12 air tube pipe joint plastic	12-02	ABS	2
34	12 air tube (straight ahead)	35MM length	PU	1
35	12 air tube (H1 filter to pump)	165mm length	PU	1
36	12 air tube (H1 water tank to filter)	165mm length	PU	1
37	Hexagonal flange bolt	M6*20	Grade 8.8	4
38	H3 controllers	/	/	1
39	Assembly of charging port bracket	H3 battery	/	1
40	5-way junction box	Purchase part	A-glass fiber	1
41	GB/T818-2000 Cross groove Pan head Screw	M4*16	steel	2

						装 配 体					后框总成装配图2
						阶 段 标 记			重 量	比 例	
标记	处数	分区	更改文件号	签名	年 月 日				847.236	1:10	
设计		2022/7/7	标准化								
校核			工艺			DW1250—HK					
主管设计			审核			共 1 张 第 1 张			版本	替代	
			批准								

零件代号
借(通)用件登记
描图
描校
旧底图总号
底图总号
签字
日期



No.	Name	Spec.	Material	QTY.
1	Garbage can H3	Garbage can welding parts	Q235B	1
2	Wheel	100*32	polyester resin	2
3	Garbage bin lock	Purchase part	Purchase	1
4	Hexagon headed bolt	M10*65	Grade 3.6	2
5	Non metallic embedded hexagonal lock	M10	Grade 9	2
6	Hexagonal socket head screw	M8*25	stainless ste	4
7	Hexagon flange nuts	M8	Grade 8	4

						装 配 体					垃圾箱总成
标记	处数	分区	更改文件号	签名	年 月 日	阶 段 标 记			重量	比例	
设计		2022/7/7	标准化						13.100	1:5	
校核			工艺			S3-LJ					
主管设计			审核								
			批准			共 1 张 第 1 张			版本	替代	